

5/7/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5090-1
Job Sheet 194708

Part No: D5090-1

Job Qty: 15 pcs

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 5/7/19

Due Date: 6/14/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Note: DWG REV D SHEETS 2,3 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Waterjet - Flow - 1	15 pcs	6/14/19	6/14/19	0.00	1.69	Waterjet - Flow		JRB 6/22/19
110	QC 2	15 pcs	6/14/19	6/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		JRB 6/22/19
							QC 2 - 49		
							QC 2 - 60		
							QC 2 - 61		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
120	QC 8	15 pcs	6/14/19	6/14/19	0.00	0.00			

Date: 10/22/19

Instructions: Various STC's

PRIORITY

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
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Container No: S225424



Part: D5090-1

Job No: 194708

Serial No/Batch: S225424

Revision:

Inspector:

Exp Date:

5/7/2019

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						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	OCT 23 2019 40
						QC 8 - 52	9-09
130 Small Fab - Brake NC - B4B	15 pcs	6/14/19	0.00 0.56			QC 8 - 23	
						Small Fab - Brake - 1 - B4B	DAS 30
						Small Fab - Brake - 2 - B4B	9-8 OCT 24 2019
						Small Fab - Brake - 3 - B4B	
140 QC 5	15 pcs	6/14/19	0.00 0.00			QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
150 Handfinish - 1-1 Chemical-B4B	15 pcs	6/14/19	0.00 1.00			QC 5 - 30	
						QC 5 - 40	OCT 24 2019 40
						Handfinish - 1 - 1 - B4B	REB 19-10-8-85
						Handfinish - 1 - 2 - B4B	
						Handfinish - 1 - 3 - B4B	
						Handfinish - 1 - 4 - B4B	
						Handfinish - 1 - 5 - B4B	
						Handfinish - 1 - 6 - B4B	
						Handfinish - 1 - 7 - B4B	
						Handfinish - 1 - 8 - B4B	
						Handfinish - 1 - 9 - B4B	
						Handfinish - 1 - 10 - B4B	
						Handfinish - 1 - 11 - B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
160 QC 7	15 pcs	6/14/19	0.00 0.00			Handfinish - 1 - 14 - B4B	
						Handfinish - 1 - 15 - B4B	
						Handfinish - 1 - 16 - B4B	
						Handfinish - 1 - 17 - B4B	
						Handfinish - 1 - 18 - B4B	
						Handfinish - 1 - 19 - B4B	
						Handfinish - 1 - 20 - B4B	
						Handfinish - 1 - 21 - B4B	
						Handfinish - 1 - 22 - B4B	
						QC 7 - 10	
						QC 7 - 13	
						QC 7 - 14	
						QC 7 - 15	
						QC 7 - 17	
						QC 7 - 18	
						QC 7 - 19	
						QC 7 - 2	
						QC 7 - 28	

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						QC 7 - 3	
						QC 7 - 30	
						QC 7 - 34	
						QC 7 - 36	
						QC 7 - 37	
						QC 7 - 41	
						QC 7 - 47	
						QC 7 - 48	
						QC 7 - 51	
						QC 7 - 58	DAS
						QC 7 - 59	58 OCT 7 5 2019
						QC 7 - 60	6.00
						QC 7 - 9	
						QC 7 - 68	
						QC 7 - 50	
						QC 7 - 67	
						QC 7 - 40	
						QC 7 - 24	
						QC 7 - 43	
190	Packaging 3-1 - Stock - B4B	15	6/14/19	0.00	0.00	Packaging 3 - 1 - B4B	
	pcs					Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	DAS
						Packaging 3 - 7 - B4B	58 OCT 7 5 2019
						Packaging 3 - 8 - B4B	6.00
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	DAS
200	QC 21 - SA	15	6/14/19	0.00	0.00	QC 21 - SA - 21	21 OCT 7 5 2019
	pcs					QC 21 - SA - 70	5.00
						QC 21 - SA - 53	OCT 2 5 2019
Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>D</u> Prog Rev: <u>D</u> 2-Deburr as required							
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB							
120 - QC8- Inspect parts - second check)							
130 - Bend/Assemble as per dwg							
140 - QC5- Inspect part completeness to step on W/O							
150 - Chemical Conversion Coat per QSI005 4.1							
160 - QC7-Inspect Chemical Conversion Coat							
190 - Identify as per dwg & Stock Location: <u>ST 226</u>							
200 - QC21- Final Inspection - Work Order Release							

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	16.0500 sf (1.07 ea)	100-Waterjet - Flow - 1	5188582
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	16	334	0
Part Specifications				
Specifications could not be found.				

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